Our Clients

Our clients include owners of commercial and industrial facilities, engineering consultants, contractors, and public agencies. Among them are the following:

Aerojet General Corporation Aetna Insurance Company Alyeska Pipeline Service Co. American Airlines Ameron Concrete & Steel Pipes S.J. Amoroso Construction Arizona Highway Department Atlantic Richfield Hanford Co. Ball, Ball and Brosamer, Inc. Berkeley Unified School District Bethlehem Steel Corporation Blackhawk Corporation Browning-Ferris Industries Calif. State Automobile Assn. Calif. Water Service Co. CalTrans Carnation Milk Company Chevron U.S.A., Inc. City of Pasadena Contra Costa Water District Dan Caputo Company Del Monte Corporation Devcon Construction, Inc. Dillingham Construction Co. Dinwiddie Construction Co. Disneyland Dow Chemical Company East Bay Municipal Utilities Dist. E.I. DuPont de Nemours & Co. Essex Realty Foremost Foods Freeport-McMoRan resource Ptnrs. General Electric Co. General Motors Co. Granite Construction Co. Hewlett Packard Co. The Home Depot **IBM Corporation Intel Corporation** Irvine Land Management Co. **Jacobs Construction** Kaiser Aluminum and Chemical Co.

Kaiser Hospitals

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Liberty High School Sebastopol School District Lockheed Missiles & Space Co. Long Beach Unified School Dist. L.A. Dept Water & Power MCM Construction Co. Modern Continental Morrison-Knudsen Co. Neveda Highway Dept. Nordic Industries Novato Hospital Oceaneering International, Inc Homer J. Olsen Co. Oregon Highway Dept. Pacific Cement & Aggregates Pacific Gas and Electric Co. Perini Building Company Philips Petroleum Co. PK Contractors, Inc. Plant Construction Port of Los Angeles Port of San Francisco Public Service Co. of Colorado Pulte Homes Ragu Foods, Inc. Ranger Pipelines Riverside Cement Co. Rudolf & Sletten, Inc. San Francisco Int'l Airport Santa Cruz Metropolitan Transit Shell Oil Company Shimmick Construction Co., Inc. Standard Pacific Homes Swinerton & Walberg Tico Construction Trans World Airlines USS Posco U.S. Army Corps of Engineers U.S. Coast Guard U.S. Navv Alameda N.A.S. Mare Island Moffett Field Pearl Harbor Port Hueneme U.S. Steel Corporation Underground Construction Co. **United Airlines**

Unocal

Vadnais Corp.

Vallejo Sanitation District

Washoe County, Nevada

Williams+Burrows, Inc.

West Coast Contractors, Inc.

Engineering Consultants

AGS, Inc.

Berlogar Geotechnical Consultants Bromwell & Carrier, Inc. Brown and Caldwell CH2M Hill Converse Consultants

Dames and Moore Diaz Yourman & Associates

H.J. Degenkolb & Assoc.

DeLeuw, Cather & Co.

Earth Mechanics Inc.

GeoLabs, Inc.

Harding-Lawson & Assoc.

Haro, Kasunich & Associates

Harza

Jacobs Engineering

Kaiser Engineers

Kleinfelder, Inc.

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Krazan & Associates Inc.

Law/Crandall, Inc.

Leighton & Associates

Moffatt & Nichols Engineering

James M. Montgomery Cons. Engrs., Inc. Parsons-Brinckerhoff-Quade-Douglas

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PRA Group

SEA Engineers

Tudor Engineers

Treadwell & Rollo

URS

Wahler Associates

Western Technologies

Woodward-Clyde Consultants



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The Injection of grout into soil to achieve controlled displacement and densification of the surrounding soil mass.

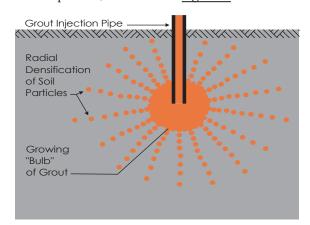
For

- Densifying and strengthening foundation soils
- ∠ Controlled lifting of structures
- Mitigating settlements due to tunneling
- → Preventing soil liquefaction
- ▲ Providing additional soil-strenghening benefits



Compaction grouting is a specialized technique for in-situ densification of compactable soft or loose soils. A stiff grout is extruded into a soil mass to form an expanding bulb. Maintaining a controllable bulb of grout is the essence of this technique, as illustrated in Figure 1.

Any soil capable of being mechanically compacted can be densified by compaction grouting. The extent and the intensity of soil densification depends on the injection point configurations, the depth of the injections, the grout mix, and the amount of grout injected. Compaction grouting is effective in most man-made fill, organic soil, sand, silt, peat, and most clays. The improvement of soil strength can be demonstrated by the Cone Penetration Testing Method before and after compaction, as shown in Figure 2.



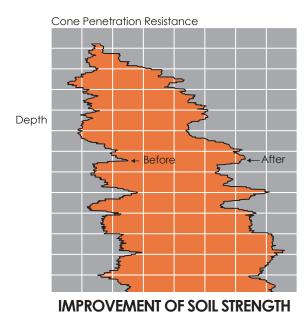
COMPACTION GROUTING

Figure 1

Applications

Compaction grouting is versatile: it lifts, levels, stabilizes, supports, fills, and densifies soil for new construction and existing structures, and it also reduces machinery vibration. The Pressure Grout Company has completed hundreds of successful projects involving compaction grouting for:

- Building Sites—Site improvement for structural support and prevention of soil liquefaction
- Buildings & Structures—Settlement mitigation, foundation stabilization, controlled lifting
- ▲ Machinery Pads—Controlled lifting and leveling, stabilization, vibration reduction
- ✓ Tunneling—Surface settlement prevention, heading stabilization
- Drilled Piers—Increased end bearing, lifting of settled piers, skin friction development
- → Pipelines—Lifting to grade without excavation, restoration of deformed pipes
- ▲ Tiebacks Anchor development

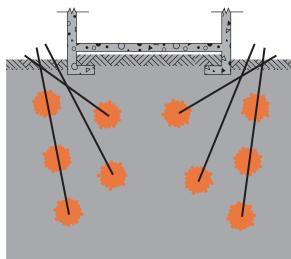


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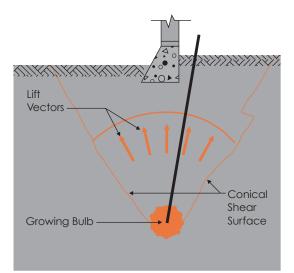
Hundreds of jobs have established that compaction grouting is an effective and economical method of compacting soils.

Foundation Soil Densification & Strengthening

Compaction grouting can provide an answer to the problem of differential settlement of structures. The versatility of the technique makes it the method of choice for soil densification in areas where access to the site with heavy equipment is difficult or where noise is a problem. Grout injection points can be angled to reach areas under a foundation that otherwise could not be reached, as shown in Figure 3.



POSSIBLE ANGULATION OF GROUT POINTS



CONTROLLED LIFTING
WITH COMPACTION GROUTING

Figure 4

Controlled Lifting

Compaction grouting can be used effectively for the controlled lifting of foundations, slabs, and other structures. Lifting takes place when the pressure at the bulb exceeds the weight of overburden, structures, and the shear strength of the soil cone above it. At that point, the soil shears, and the grout pressure lifts the soil and the structure built upon it, as shown in Figure 4.

By the careful use of this technique, entire structures can be lifted and leveled to precise specifications. Unlike other lifting or supporting techniques, compaction grouting supports structures and appurtenances on sound soil foundations.

Mitigation of Tunnel Settlement

Tunneling generally produces ground movements, which are manifested in the form of surface settlements or the loosening of adjacent soil and rock. Compaction grouting can be used for the prevention of surface settlement, for heading stabilization, and for remedial work in adjacent soil.

Prevention of Soil Liquefaction

Compaction grouting can be effective in reducing or eliminating the liquefaction potential in earthquake prone areas. For unimproved sites or for existing structures, the technique can be successfully employed to avoid soil liquefaction. For deep liquefiable soil layers, for inaccessible sites, or for sites where noise cannot be tolerated, compaction grouting is the primary choice for achieving soil densification without vibration or impact.

Materials & Equipment

Compaction grouting is accomplished by using a lean, thick grout mix of portland cement and silty sand. Natural sands with a range of 25 to 30% silts usually are used. The water content of the grout is

adjusted to maintain a slump (ASTM C-143) of 1 to 1.5 in., with a maximum of 2 in.

The Pressure Grout Company has designed and built much of the equipment it uses on compaction grouting assignments. This equipment, capable of achieving grouting pressures of up to 2000 psi, can be operated at distances several hundred feet from the injection site. The operation of The Pressure Grout Company at a job site is shown in Figure 5.



Figure 5

The Pressure Grout Company

The Pressure Grout Company has extensive experience in all types of pressure grouting for site development, new construction, and the stabilization of existing structures, ranging from giant dams and highrise buildings to individual homes and buildings of all types. We work closely with owners, engineering firms, contractors, and public agencies throughout the United States. We

- ▲ Build, operate and maintain our own equipment
- → Have one of the few research and development laboratories for grout materials and mixes
- → Have a staff that includes engineers with extensive knowledge and experience in soils engineering
- ▲ Are licensed contractors and members of the Associated General Contractors and
- ▲ Have broad, in-depth grouting experience that extends over a period of more than 45 years.

We know and understand your problems, and welcome your inquiries:

The Pressure Grout Company

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